

**Garant**
**"5 in 1" drilling and turning tool 1.5×D, left-hand, Ø DC: 26mm**

**Order data**

Order number	268464 26
GTIN	4045197975232
Item class	21K

**Description**
**Version:**

With internal cooling.

Plain shank.

**Application:**

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

**Note:**

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

**Technical description**

Reach L <sub>1</sub>	39 mm
Indexable insert No. 268472 – 268496	WCHX 1305..
Shank Ø D <sub>s</sub>	32 mm
Nominal Ø D	26 mm
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 36
Overall length L	180 mm
Series	"5 in 1"
Application type	left-hand
Through-coolant	yes

Type of product	Boring bar
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## Accessories

8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25